

UNDERFLOOR HEATING PANEL ADHESIVE

Dichloromethane Free

Non-Chlorinated Formulation.

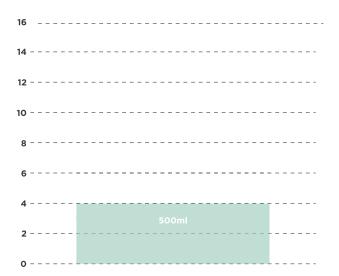
- High Tack.
- EPS & XPS Compatable.
- Superior Coverage.







TECHNICAL DATA



SQUARE METRE COVERAGE (m²)*:

	500ml
Single-sided	4m²
Double-sided	2m ²

APPLICATION TYPE:

Single-sided or **Double-sided**

FLASH-OFF TIME:

1 min

OPEN TIME:

30 mins

COLOUR:

Green

ADHESIVE TYPE: SBR

TYPE:



500ml

TIP:



Fixed

SPRAY TYPE:



Web

*consult the Spray Manual for a more detailed tutorial on the bonding process.
**depending on environment & ambient temperature.

Viscosity	100 - 150 Cps
Total Solids	30%
Colour	Green
System Flammability	Flammable Adhesive in Flammable Propellant
Shear	855N
Peel	23N
Shear adhesion failure temp (SAFT) 100grams	82°C
Temperature Resistance	90°C
Flash-off Time	1 min depending on atmospheric conditions
Open Time	30 mins
Shelf Life	18 months from date of manufacture

V1.0 - 02.2024

HANDLING & STORAGE

- Consult Safety Data Sheet prior to use.
- DO NOT store at temperatures over 50°C.
- Avoid exposure to direct sunlight.
- For optimum performance, store at 18°C during use, but must always be above 10°C.
- DO NOT ALLOW THE PRODUCT TO FREEZE.
- DO NOT store directly on concrete floor.
- Shake well before use
- For Full Handling and Storage details Consult Material.
- Safety Data Sheet Section 7.
- To prevent a blockage in the spray nozzle, after use turn the can upside down and press the nozzle until adhesive spray is cleared
- Replace the cap after use to protect the valve.
- Do not use in confined spaces without adequate ventilation
- For Full PPE Information Consult Safety Data Sheet Section 8.
- Always test product to determine suitability for your particular application prior to use in production.

COVERAGE





LIGHT COVERAGE

HIGH COVERAGE

DIRECTIONS FOR USE

- This product is designed to be applied to one side of the surfaces to be bonded together, However, It can be used for double sided bonding where required.
- Prior to use, check compatibility. Spray a small test patch of the adhesive on the substrate. This product may degrade some substrates.
- Before bonding ensure that surfaces are clean, dry and free from dirt, dust, oil, loose paint, wax or grease, etc.
- For best results, the temperature of the adhesive and the surfaces being bonded should be between 16°C - 27°C.
- Use this product we correct PPE and with adequate ventilation.

SHAKE WELL BEFORE USE

- Spray approximately 4" 6" away at a 45-60° angle to the surface, applying a uniform coat of adhesive to obtain a good coverage of the surface.
- Adhere surfaces and press together with adequate pressure.
- 3 Allow 24 hours for the adhesive to fully cure.
- Use solvent cleaners to remove any over spray.
- After use to prevent a blockage in the spray nozzle, turn the can upside down and press the nozzle until adhesive spray is cleared.
- Replace the cap after use to protect the valve.
- Store according to the material safety data.

SUBSTRATES















